



OPEN TRAIL®

UNIVERSAL SPORT UTV BEDSIDE MOUNT

I N S T A L L A T I O N I N S T R U C T I O N S

457-5003 / Sport UTV Bedside Mount for use with MILWAUKEE® PACKOUT® ACCESSORIES

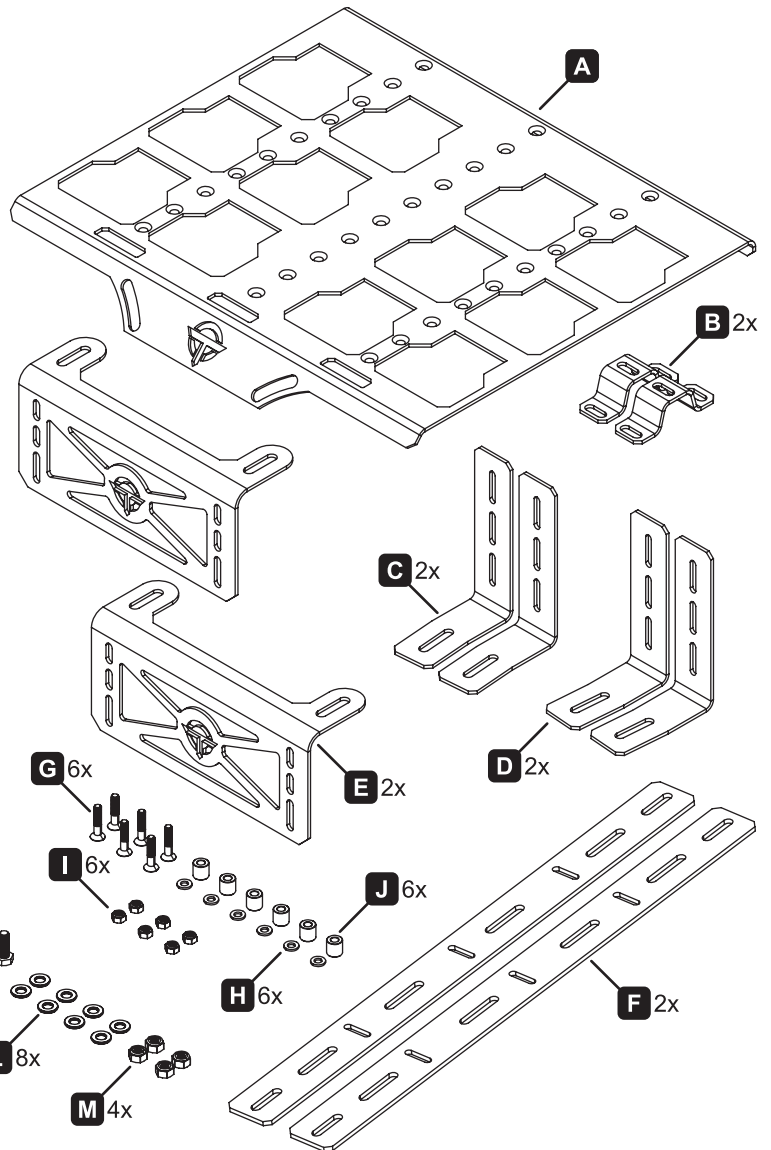
Thank you for purchasing the Open Trail® Universal Sport UTV Bedside Mount. This high-quality mount is designed to be adjustable for a wide range of applications. It can be configured to accommodate various widths, lengths and heights. Before beginning assembly, verify that all components are included in the box and carefully read all instructions. If you have questions or are missing any components, contact us at opentrailusa.com/contact-us.

⚠ WARNING: RISK OF SEVERE INJURY OR DEATH

- Read and understand all instructions before assembling and using the Open Trail® Sport UTV Bedside Mount. The end user must follow basic precautions to reduce the risk of personal injury and/or damage to equipment.
- DO NOT exceed the payload ratings of the UTV.
- DO NOT exceed the payload of the UTV cargo bed.
- Ensure all cargo and accessories are securely fastened to the mount.
- The mount is not designed to carry passengers.
- DO NOT cut or modify the mount or any mounting accessories.
- DO NOT use damaged or excessively worn products.
- Inspect the assembly before every use. DO NOT use it if there are loose or damaged parts or fasteners.
- Adding the mount and load to the UTV will change driving characteristics:
 - Increased braking distance,
 - Changes in cornering performance.

WHAT'S IN THE BOX

Component	QTY
A Main Plate – Sport	1
B Assembly Foot Standard – Sport	2
C Bed Mount – Driver	2
D Bed Mount – Passenger	2
E Bed Bracket	2
F Crossbar – Sport	2
G Socket Head Flat Screw – M6 x 1 30mm	6
H Flat Washer – M6	6
I Nylon Locking Nut – M6 x 1	6
J Spacer – M6 x 13mm	6
K Hex Bolt – M8 x 1.25 22mm	4
L Flat Washer – M8	8
M Nylon Lock Nut – M8 x 1.25	4
N Cap Nut – M6 x 1	8
O Carriage Bolt – M6 x 1 12mm	8
P Split Lock Washer – M6	8
Q Sheet Metal Screw – M5.5 x 13mm	4
R Flat Washer – M5.5	4
S Hex Nut – M8 x 1.25	4
T Leveling Foot	2



REQUIRED TOOLS (not included)

- 10mm wrench
- 13mm wrench (x2)
- 4mm Allen wrench
- Tape measure

OPTIONAL TOOLS (not included)

- Metric socket set
- Phillips screwdriver
- Drill bits
- Ratcheting socket wrench
- Power drill

INSTALLATION

General Notes

⚠ CAUTION: Installing the Open Trail® Universal Sport UTV Bedside Mount may involve drilling into the machine. Exercise extreme caution when drilling. Always verify what is behind the surface before drilling. If verification is not possible, do not proceed until it is confirmed safe.

The Open Trail® Universal Sport UTV Bedside Mount is compatible with many UTVs, ATVs, and other sport

machines. It is designed to allow flexible mounting options. Most applications will be able to use factory mounting locations. For applications where factory locations are not adequate, the kit includes hardware for drilling and fastening into the factory cargo area. For safety, a minimum of four attachment points to the machine is recommended.

1. Examine the location where the Open Trail® Universal Sport UTV Bedside Mount will be installed. Determine the desired orientation. Ensure there is enough clearance for installation and removal. Check for possible interference from fuel lines, wiring, HVAC plumbing or other sensitive components.
Note: Milwaukee® PACKOUT® accessories require sliding forward about 1" to disengage from the plate.
2. Identify mounting locations.
3. Temporarily install bed brackets (E).
4. Using the driver (C) and passenger (D) side bed brackets determine the desired height of the assembly. Note the location of the bed mounts (C, D) in relation to the brackets (E) and mark their location if needed.
5. Remove all items from the machine, and assemble the mounts (C, D) and brackets (E) utilizing included hardware (N, O, P). See figure 1.
6. Return assembled items to the machine and loosely install them with your bed mounts.
7. With the drop brackets installed, place the crossbars (F) spanning across the brackets.
8. Using supplied fasteners (K, L, M) loosely secure the crossbars to the brackets (figure 1).
9. Place the six spacers (J) on the crossbars, aligning each hole with the vertical slots (figure 2).
10. Position the main plate (A) on top of the spacers. Adjust as needed to align the holes in the plate with the spacers (figure 3).
11. Insert socket head screws (G) into the aligned main plate holes. Carefully lower the plate with screws installed onto the spacers, ensuring all six fasteners line up (figure 3).
12. Loosely install the locking nuts (I) and washers (H). Do not fully tighten.
13. With the assembly still loose, center it in the desired mounting location.
14. Snug all fasteners.
15. Test fit your Milwaukee® PACKOUT® accessories to confirm there is no interference with installation or removal.

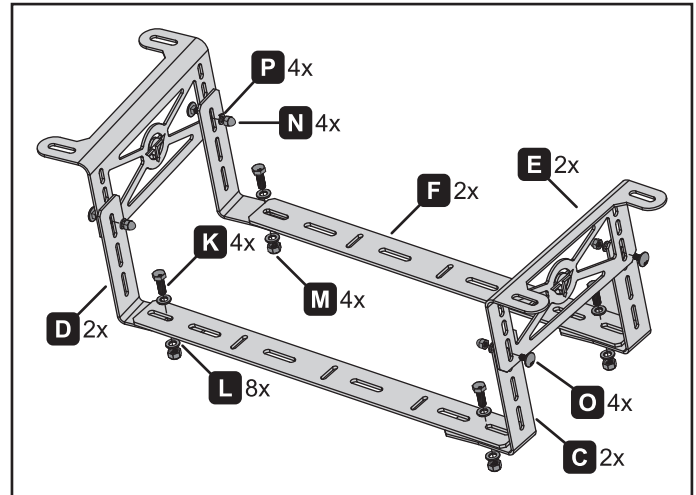


Figure 1.

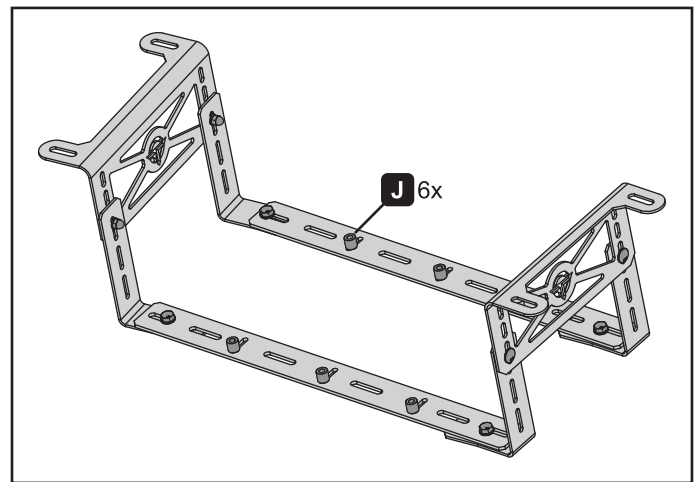


Figure 2.

16. If additional support is required the adjustable feet (T) and M8 nuts (S) can be installed at any location and adjusted to support the assembly. These are not required for installation but are optional if extra support is desired.
17. Tighten all fasteners.
Note: After the first ride, recheck and tighten all fasteners.

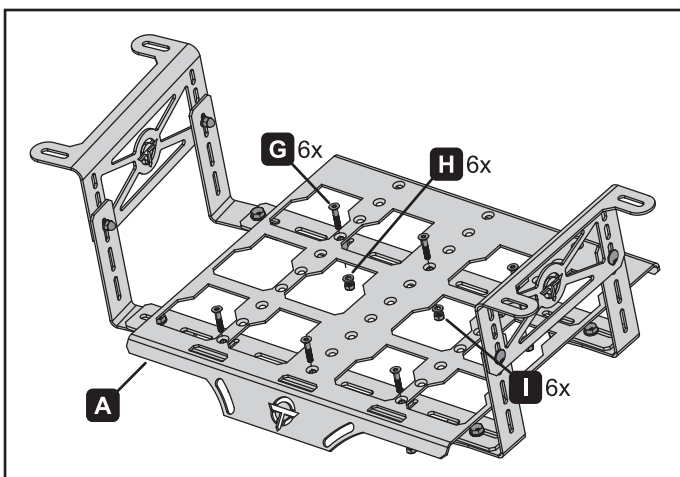


Figure 3.

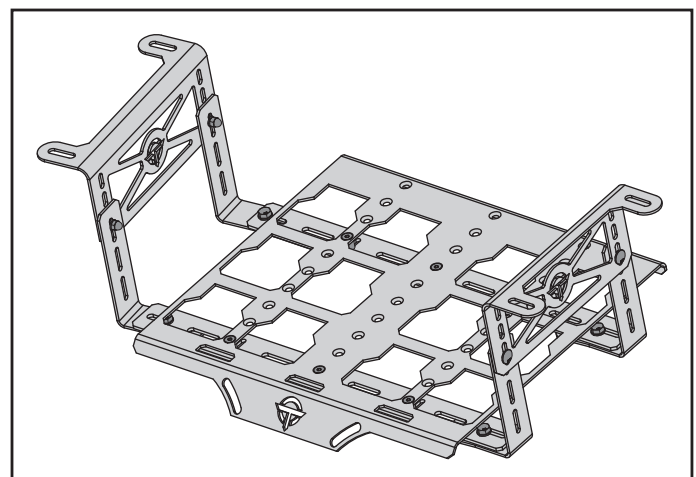


Figure 4.

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